



### CREATE A WINNING TEAM WITH THE ULTIMATE IN TECHNICAL BESPOKE SPORTSWEAR





#### HIGH PERFORMANCE SPORTSWEAR

#### **GFORCE**<sup>®</sup> TEAMWEAR UTILISING THE LATEST **TECHNICAL FABRICS AND DESIGNS**

GFORCE by Gymphlex is an innovative way to create your own sportwear. GFORCE develops, designs and manufactures bespoke garments for Schools, Colleges, Universities and Clubs that require sportswear that truly delivers.

With a passion for sport, GFORCE prides itself in knowing how important it is to deliver high quality, affordable, multi-sport apparel with low order quantities and quick turn around times.

HIGH QUALITY//CHOICE OF TECHNICAL AND PERFORMANCE FABRICS// CHOICE OF DESIGNS//CHOICE OF COLOURS//LOW MINIMUM ORDER OF 10// 6-8 WEEKS DELIVERY FROM ORDER CONFIRMATION//

gforcesportswear.co.uk

#### GFORCE T E A M W E A R

### OUR SERVICES

The GFORCE Collection comprises of three amazing services.

#### **GFORCE** Classic\*

Using one of our Classic designs, choose your fabric and colours, add your crest, logo etc, and instantly see your team kit come alive. GFORCE Classic has been developed to incorporate

the latest designs into your sportswear,

offering you a quick and easy team kit solution, with minimums as low as 10. Throughout the brochure we utilise the GFORCE Classic range, which is constantly updated with new products and sports.

#### **GFORCE** Signature\*

The signature service gives you the opportunity to join the brand. All GFORCE Classic products come with branded tape and labels. With the Signature service you can



customise the garment branding giving your kit a truly corporate image. All we require is for you to order a minimum of 500 garments, in any style, design and colour, over the year.

#### **GFORCE Unique\***

GFORCE Unique is the pinnacle of bespoke sportswear. Work with our design team to create your own style or range, with minimums as low as 10, in plain, panelled, hooped, or dye sublimated designs, the choices are endless. Also take advantage of our advanced manufacturing



techniques which will allow you to add, modify or remove many features.

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\*See terms and conditions for clarification on any of these services.

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For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. + Please note these sizes are subject to V.A.T. § Ladies V.A.T. Start Point









# YOUR STEP BY STEP GUIDE TO ORDERING

#### **STEP 1**//select your product from the extensive gforce range

# **STEP 2**//select your design







// ECLIPSE RUGBY JERSEY





If you are looking for something completely different why not consider our **GFORCE Unique Service**, which allows you to create your own designs\* \* minimums may apply.

#### **STEP 3**//select your fabric

| AIRCOOL                   | Advanced, fully treated, moisture wicking fine knit fabric.   |
|---------------------------|---|
| ANTI PILL FLEECE          | Thick hardwearing durable non pill fleece.  |
| BRUSHED FLEECE            | Thick, comfortable warm brushed fleece.   |
| CORE                      | Compression fit with high wicking<br>properties, regulates temperature<br>control and recovery.           |
| COTTON DRILL              | Highly durable quality drill fabric.  |
| COTTON JERSEY             | A soft, traditional cotton jersey, available in three weights.  |
| COTTON PIQUE              | A traditional pique in a honeycomb knit.  |
| COTTON POLY JERSEY        | A traditional knit with traditional moisture absorption.  |
| DOBBY RIPSTOP NYLON       | A woven combination mesh of Nylon<br>strength cells that act as a wet weather<br>protective layer.        |
| ELASTANE (COTTON)         | Comfortable, supportive under garment fabric.   |
| ELASTANE (NYLON)          | Comfortable, supportive under garment fabric.   |
| EYEDROPLET                | Breathe easy, temperature controlling fabric with visible perforations.                                   |
| EYEMAX                    | Moisture management fabric.   |
| GALERA                    | Versatile, full bodied durable fabric with wicking fibres that promote absorbency.                        |
| HEAVYWEIGHT MESH          | Incredible strength, a great temperature regulating panel insert or whole garment.                        |
| MICRO FLEECE              | Finer, lighter version of the Anti pill fleece.   |
| MICROFORCE                | Durable, breatheable and lightweight fabric, keeping muscles at their peak.                               |
| мома                      | Lightweight with moisture management system.  |
| PEACHED FINISH MICROFIBRE | Hardwearing but incredibly comfortable dry weather wind breaker.  |
| SUBLIPHLEX                | Four way stretch, moisture management<br>with wicking fibres to aid absorbency,<br>ideal for sublimation. |
| TASLAN                    | A finely textured breathable fabric that protects the wearer from the elements.                           |









# STEP 4//PICK YOUR COLOURS **STEP 5//** ADD YOUR OWN BRANDING OUR NAME Names, numbers, sponsors logos and club badges can all be added to your garments. We will help you choose what to have and where it can be positioned.

#### **STEP 6//** Woven Side Seam Label WSL WEST02 LABEL CUSTOMISATION GFORCE FORC Neck Tape Leisurewear NTLW WEST 05 13mm x Neck Length 13mn 20mm x Neck Length Woven Neck L WNL 01 GFORCE BY GYMPHLEX 20mi Neck Tape Rugby Shirts NTRS WEST04 GFORCE Items such as labels and neck tape can be personalised with your own AUTHENTIC PRODUCT branding\* Using the signature service

\*Terms and conditions may apply









#### STEP 7// PRESENTATION CREATED



We can create a presentation for you, just contact our Sales Team for more details.

#### STEP 8// SALES TEAM WILL CONTACT YOU

From your initial choices and enquiry the GFORCE Sales Team will contact you to discuss and progress your order further. The GFORCE Sales Team will also guide you through every aspect of the order, answering any questions you have, ensuring the sportswear meets your needs perfectly.

#### FOR MORE DETAILS CALL 0116 255 6326 OR EMAIL gforce@gymphlex.co.uk

# GFORCE ATHLETICS, RUNNING & CROSS COUNTRY AMWEAR E // ATVC-CYCLONE // ATVM-METEOR // ATVS-STRATA ATHLETIC VEST ATHLETIC VEST ATHLETIC VEST FORCE GFORCE GFORCE // ATVE-ECLIPSE // ATVN-NEBULAR // ATVF-FLARE ATHLETIC VEST ATHLETIC VEST ATHLETIC VEST GFORCE GFORCE GFORCE Description Sleeveless, mens (unisex fit)

Chest sizes (Inches) 22" 24" 26" 28" 30" 32" 34" 36" 38" 40"\* 42"\* 44"\* 46"\* 48"\* 50"+ **Recommended fabrics** Aircool 185gsm, Cotton Jersey 220gsm and 280gsm, Eyedroplet 180gsm, Microforce 160gsm **Product variations** Sublimated Version

For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. † Please note these sizes are subject to V.A.T. § Ladies V.A.T. Start Point

For more details email **gforce@gymphlex.co.uk** 





#### ATHLETICS, RUNNING & CROSS COUNTRY

**GFORCE** T E A M W E A R



For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. † Please note these sizes are subject to V.A.T. § Ladies V.A.T. Start Point







**Product variations** 

For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. † Please note these sizes are subject to VAT. § Ladies VAT. Start Point

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For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. + Please note these sizes are subject to VA.T. § Ladies V.A.T. Start Point





#### BASKETBALL

# **GFORCE** T E A M W E A R

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|--|---|------|
| Description  | Sleeveless, professional basketball mens (unisex fit)   |      |
| Chest sizes (Inches)   | 22" 24" 26" 28" 30" 32" 34" 36"† 38"† 40"† 42"† 44"† 46"† 48"†  | 50"† |
|  |   |      |
| Recommended fabrics  | Aircool 185gsm, Eyedroplet 180gsm, Microforce 160gsm  |      |

#### BASKETBALL

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# GFORCE T E A M W E A R



#### CRICKET





For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. + Please note these sizes are subject to VA.T. § Ladies V.A.T. Start Point

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#### CRICKET





For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. + Please note these sizes are subject to VA.T. § Ladies V.A.T. Start Point

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For more details email **gforce@gymphlex.co.uk** 

#### CRICKET





Unlimited Colour Combinations



For more details call **0116 255 6326** 

#### FOOTBALL

**GFORCE** T E A M W E A R



For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. + Please note these sizes are subject to VA.T. § Ladies V.A.T. Start Point

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#### **GYMNASTICS AND DANCE**

#### **GFORCE** T E A M W E A R // LEOC-CYCLONE // LEOM-METEOR // LEOS-STRATA LONG SLEEVE LEOTARD LONG SLEEVE LEOTARD LONG SLEEVE LEOTARD // LEOE-ECLIPSE // LEON-NEBULAR // LEOF-FLARE LONG SLEEVE LEOTARD LONG SLEEVE LEOTARD LONG SLEEVE LEOTARD GFORCE SFORCE GFORCE Description Long sleeve, scooped neck, ladies fit Bust sizes (Inches) 22" 24" 26" 28" 30" 32" 34" 36"\*§ 38"† 40"+ 42"+ CORE 190gsm, Elastane Nylon 220gsm **Recommended fabrics**

**Product variations** 

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For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. + Please note these sizes are subject to VA.T. § Ladies V.A.T. Start Point

Sublimated version in Core. Printing available on Elastane.







#### **ROWING, CANOEING AND SAILING**

# GFORCE T E A M W E A R // SPJC-CYCLONE // SPJS-STRATA // SPJM-METEOR SPLASHPROOF JACKET SPLASHPROOF JACKET SPLASHPROOF JACKET GFORCE GFOR GFORCE // SPJE-ECLIPSE // SPJN-NEBULAR // SPJF-FLARE SPLASHPROOF JACKET SPLASHPROOF JACKET SPLASHPROOF JACKET GFORCE GFORCE GFORCE Description Long sleeve, stand up collar with zip placket, back vents, 2 side pockets, water resistant drop tail back, mens (unisex fit)

Chest sizes (Inches) 36"/XS<sup>+</sup> 38"/S<sup>+</sup> 40"/M<sup>+</sup> 42"/L<sup>+</sup> 44"/XL<sup>+</sup> Taslan 110D Fleece lined **Recommended fabrics** 

For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. + Please note these sizes are subject to VA.T. § Ladies V.A.T. Start Point

For more details email **gforce@gymphlex.co.uk** 





#### **ROWING, CANOEING AND SAILING**

### AMWEAR E // RGLC-CYCLONE // RGLS-STRATA // RGLM-METEOR SPLASHPROOF GILET SPLASHPROOF GILET SPLASHPROOF GILET FORCE // RGLE-ECLIPSE // RGLN-NEBULAR // RGLF-FLARE SPLASHPROOF GILET SPLASHPROOF GILET SPLASHPROOF GILET GFORCE GFORCE GFORCE Description Sleeveless, stand up collar with zip placket, water resistant drop tail back, mens (unisex fit) Chest sizes (Inches) 36"/XS<sup>+</sup> 38"/S<sup>+</sup> 40"/M<sup>+</sup> 42"/L<sup>+</sup> 44"/XL<sup>+</sup>

Taslan 320D Fleece lined **Recommended fabrics** 

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**Product variations** 

Also available with a back water bottle pocket\*

For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. + Please note these sizes are subject to VA.T. § Ladies V.A.T. Start Point





For more details call **0116 255 6326** 

GFORCE

#### RUGBY

#### GFORCE T E A M W E A R



Product variations Pro fit. Ladies fit. Available with various collar, placket and sleeve variations\* Sublimation Subliphlex only

For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. † Please note these sizes are subject to VAT. § Ladies VAT. Start Point

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#### RUGBY

#### GFORCE TEAMWEAR



For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. † Please note these sizes are subject to VA.T. § Ladies V.A.T. Start Point





#### RUGBY

#### **GFORCE** T E A M W E A R



#### SOCKS

#### **GFORCE** T E A M W E A R



For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. + Please note these sizes are subject to V.A.T. & Ladies V.A.T. Start Point





#### SWIMMING

#### **GFORCE** T E A M W E A R



For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. + Please note these sizes are subject to VA.T. § Ladies V.A.T. Start Point

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Unlimited Colour





#### HOCKEY

#### GFORCE TEAMWEAR







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For more details call **0116 255 6326** 

#### HOCKEY

### **GFORCE** T E A M W E A R

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Colour

| <section-header></section-header>          | // HODS-STRATA         GAMES DRESS           Image: Contract of the streng of the stren                            |  |  |  |  |  |
|--|--|--|--|--|--|--|
| <pre>// HODE-ECLIPSE<br/>GAMES DRESS</pre> | // HODN-NEBULAR         GAMES DRESS         Image: Comparison of the state of |  |  |  |  |  |
| Bust sizes (Inches)                        | 22" 24" 26" 28" 30" 32" 34" 36" 38"†§ 40"† 42"† 44"†   |  |  |  |  |  |
| Recommended fabrics                        | Aircool 185gsm, Eyedroplet 180gsm, Microforce 160gsm   |  |  |  |  |  |
| Product variations                         | Also available in different body lengths*. Velcro strip fixings. Sublimated version  |  |  |  |  |  |



#### NETBALL







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For more details call **0116 255 6326** 

#### NETBALL

# **GFORCE** T E A M W E A R

| <image/> <image/> <image/> <image/> <image/> | <image/>   |
|--|--|
| Description                                  | Sleeveless, scoop neck, ladies fit   |
| Bust sizes (Inches)                          | 22" 24" 26" 28" 30" 32" 34" 36" 38" <sup>+§</sup> 40" <sup>+</sup> 42" <sup>+</sup> 44" <sup>+</sup> |
|  |  |
| Recommended fabrics                          | Aircool 185gsm, Eyedroplet 180gsm, Microforce 160gsm   |

# **GFORCE** T E A M W E A R **SKORTS AND SKIRTS** // NEKC-CYCLONE // NEKS-STRATA // NEKM-METEOR GAMES SKORT GAMES SKORT GAMES SKORT GFORCE GFORCE GFORCE // NEKE-ECLIPSE // NEKN-NEBULAR // NEKF-FLARE GAMES SKORT GAMES SKORT GAMES SKORT GFORCE GFORCE GFORCE

| Description  | Elasticated waist skirt, combined under shorts, ladies fit under short supplied in Cotton Elastane 225gsm. Ladies fit |  |  |  |  |  |
|--|---|--|--|--|--|--|
| Waist sizes (Inches)   | 20" 22" 23" 24" 25" 26" 27" 28" 30" 32" 34"+§ 36"+ 38"+ 40"+  |  |  |  |  |  |
| Recommended fabrics  | Aircool 185gsm, Core 190gsm, Eyedroplet 180gsm, Microforce 160gsm   |  |  |  |  |  |
| Product variations   | Also available in different leg lengths. As skirt (without inner shorts*). Sublimated version. Premier skort          |  |  |  |  |  |
| For a full list of available colours, please see our colour chart on page 45. *For a full list of products and variations please see our price list. † Please note these sizes are subject to V.A.T. § Ladies V.A.T. Start Point |   |  |  |  |  |  |





For more details call **0116 255 6326** 

# **GFORCE**<sup>®</sup> T E A M W E A R ALL PURPOSE GAME SHORTS // SHOC-CYCLONE // SHOS-STRATA // SHOM-METEOR GAMES SHORTS GAMES SHORTS GAMES SHORTS GFORCE GFORCE GFORCE // SHOE-ECLIPSE // SHON-NEBULAR // SHOF-FLARE GAMES SHORTS GAMES SHORTS GAMES SHORTS GFORCE GFORCE GFORCE"

| Description   | Bonadex waist, tie cord, loose fit, open hem, 2 open side pockets, mens (unisex fit)   |
|---|--|
| Waist sizes (Inches)                                  | 22" 23" 24" 25" 26" 27" 28"+5 30"+ 32"+ 34"+ 36"+ 38"+ 40"+ 42"+ 44"+  |
| Recommended fabrics                                   | Aircool 185gsm, Brushed Fleece 330gsm, Eyedroplet 180gsm, Galera 270gsm,<br>Moma 135gsm, Microforce 160gsm, Peached Finish Microfibre 130gsm                             |
| Product variations                                    | Also available in different leg lengths and ladies fit*. Sublimated version. Sweat pant available page 38  |
| or a full list of available colours, please see our o | colour chart on page 45. *For a full list of products and variations please see our price list. 🕇 Please note these sizes are subject to VA.T. § Ladies V.A.T. Start Poi |



For more details email **gforce@gymphlex.co.uk** 







#### ALL PURPOSE – SMOCK JACKETS

# **GFORCE** T E A M W E A R // SMJM-METEOR // SMJC-CYCLONE // SMJS-STRATA SMOCK JACKET SMOCK JACKET SMOCK JACKET FORCE // SMJE-ECLIPSE // SMJN-NEBULAR // SMJF-FLARE SMOCK JACKET SMOCK JACKET SMOCK JACKET

| Description  | Long sleeve, $\frac{1}{4}$ zip, fleece collar, front pouch pocket and 2 side zip pockets, mesh lined, drawcord hem, ventilation underarm, mens (unisex fit) |            |                |           |            |              |            |                   |          |           |             |            |          |             |                |
|--|---|------------|----------------|-----------|------------|--------------|------------|-------------------|----------|-----------|-------------|------------|----------|-------------|----------------|
| Chest sizes (Inches)                                       | 22"   | 24"        | 26"            | 28"       | 30"        | 32"          | 34"        | 36" <sup>+§</sup> | 38"†     | 40"†      | 42"†        | 44"†       | 46"†     | 48"†        | 50"†           |
| Recommended fabrics  | Dobby   | Ripstop    | Nylon :        | 115gsm    | ı, Taslar  | 110D ו       |            |                   |          |           |             |            |          |             |                |
| Product variations   | Also av   | /ailable i | n full zij     | o and fle | eece lini  | ng coml      | pinatior   | ns*. Fish         | tail bot | tom. La   | dies fit.   | Smock      | suit ava | ilable      |                |
| For a full list of available colours, please see our colou | r chart on pag  | ge 45. *F  | or a full list | of produc | ts and var | iations plea | ise see oi | ur price list.    | † Please | note thes | e sizes are | subject to | V.A.T. § | Ladies V.A. | T. Start Point |







#### ALL PURPOSE – SMOCK TOPS





Product variations Ladies fit. Smock suit available

For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. † Please note these sizes are subject to V.A.T. § Ladies V.A.T. Start Point

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# **GFORCE** T E A M W E A R **ALL PURPOSE – GILETS** // GILC-CYCLONE // GILS-STRATA // GILM-METEOR GILET GILET GILET GFORCE GFORCE GFORCE // GILE-ECLIPSE // GILN-NEBULAR // GILF-FLARE GILET GILET GILET GFORCE GFORCE GFORCE

| Description   | Sleeveless, stand up collar, full zip, padded, 2 side zip pockets, pull cord hem, mens (unisex fit)   |  |  |  |  |  |  |
|---|---|--|--|--|--|--|--|
| Chest sizes (Inches)                                      | 22" 24" 26" 28" 30" 32" 34" 36"+ 38"+ 40"+ 42"+ 44"+ 46"+ 48"+ 50"+   |  |  |  |  |  |  |
| Recommended fabrics                                       | Peached Finish Microfibre 130gsm, Taslan 110D.  |  |  |  |  |  |  |
| Product variations  | Fish tail bottom  |  |  |  |  |  |  |
| For a full list of available colours, please see our colo | ur chart on name 45 - *For a full list of products and variations please see our price list - † Please note these sizes are subject to VAT - S I adjes VAT. Start Poi |  |  |  |  |  |  |





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#### **ALL PURPOSE – FLEECE JACKETS**

#### GFORCE T E A M W E A R // FLJC-CYCLONE // FLJS-STRATA // FLJM-METEOR FLEECE JACKET FLEECE JACKET FLEECE JACKET // FLJF-FLARE // FLJE-ECLIPSE // FLJN-NEBULAR FLEECE JACKET FLEECE JACKET FLEECE JACKET Long sleeve, stand up collar, full zip, 2 zipped side pockets, elasticated bound cuffs, Description pull cord hem, mens (unisex fit) Chest sizes (Inches) 22" 24" 26" 28" 30" 32" 34" 36"§ 38"† 40"† 42"† 44"† 46"+ 48"+ 50"+

**Product variations** 

**Recommended fabrics** 

For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. + Please note these sizes are subject to VA.T. § Ladies V.A.T. Start Point

For more details email gforce@gymphlex.co.uk

Anti Pill Fleece 400gsm

Ladies fit, Fish tail bottom







#### ALL PURPOSE – TRACKSUIT TOPS

# GFORCE TEAMWEAR





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### ALL PURPOSE – TRACKSUIT TROUSER

**GFORCE** T E A M W E A R



For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. + Please note these sizes are subject to VA.T. § Ladies V.A.T. Start Point

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## **GFORCE**<sup>®</sup> T E A M W E A R ALL PURPOSE – SWEAT TOPS // SWTC-CYCLONE // SWTM-METEOR // SWTS-STRATA SWEAT TOP SWEAT TOP SWEAT TOP GFORCE // SWTE-ECLIPSE // SWTN-NEBULAR // SWTF-FLARE SWEAT TOP SWEAT TOP SWEAT TOP

| Description          | Long s | leeve, ta | aped rou | ind nec | k, ribbe | ed cuffs a | and hen | n, mens | ; (unisex | fit) |      |      |                  |                  |      |
|----------------------|--------|-----------|----------|---------|----------|------------|---------|---------|-----------|------|------|------|------------------|------------------|------|
| Chest sizes (Inches) | 22"    | 24"       | 26"      | 28"     | 30"      | 32"§       | 34"†    | 36"†    | 38"†      | 40"† | 42"† | 44"† | 46" <sup>+</sup> | 48" <sup>+</sup> | 50"† |
| Recommended fabrics  | Brush  | ed Flee   | ce 330g: | sm      |          |            |         |         |           |      |      |      |                  |                  |      |
| Product variations   | Ladies |           |          |         |          |            |         |         |           |      |      |      |                  |                  |      |

For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. † Please note these sizes are subject to V.A.T. § Ladies V.A.T. Start Point





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#### ALL PURPOSE – HOODED TOPS

## **GFORCE** T E A M W E A R // HOTC-CYCLONE // HOTM-METEOR // HOTS-STRATA HOODED TOP HOODED TOP HOODED TOP // HOTE-ECLIPSE // HOTN-NEBULAR // HOTF-FLARE HOODED TOP HOODED TOP HOODED TOP Long sleeve, traditional neck, hood, ribbed cuffs and hem, front pouch pocket, mens (unisex fit) Description

| Chest sizes (Inches) | 22"    | 24"       | 26"     | 28"      | 30"      | 32''§      | 34"†     | 36"†     | 38"†      | 40"+     | 42"† | 44"† | 46"† | 48"+ | 50"† |
|----------------------|--------|-----------|---------|----------|----------|------------|----------|----------|-----------|----------|------|------|------|------|------|
| Recommended fabrics  | Brushe | ed Fleec  | e 330gs | sm       |          |            |          |          |           |          |      |      |      |      |      |
| Product variations   | Ladies | fit. Also | availab | e with a | a loop n | ieck colla | ar*. Sub | olimated | l hood li | ned vers | sion |      |      |      |      |

For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. † Please note these sizes are subject to V.A.T. § Ladies V.A.T. Start Point

For more details email gforce@gymphlex.co.uk







## GFORCE **ALL PURPOSE – SWEAT TROUSERS** MWEA // SWPC-CYCLONE // SWPS-STRATA // SWPM-METEOR SWEAT TROUSERS SWEAT TROUSERS SWEAT TROUSERS // SWPE-ECLIPSE // SWPN-NEBULAR // SWPF-FLARE SWEAT TROUSERS SWEAT TROUSERS SWEAT TROUSERS Description Elasticated waist with drawcord, 2 open side pockets, loose fit, cuff ankle hem, mens (unisex fit) Waist sizes (Inches) 22" 23" 24" 25" 26" 27" 28"<sup>+§</sup> 30"<sup>+</sup> 32"<sup>+</sup> 34"<sup>+</sup> 36"<sup>+</sup> 38"<sup>+</sup> 40"<sup>+</sup> 42"<sup>+</sup> 44"+ **Recommended fabrics** Brushed Fleece 330gsm

**Product variations** 

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For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. + Please note these sizes are subject to V.A.T. § Ladies V.A.T. Start Point

Ladies fit. Also available with an open leg\*. See page 29 for shorts variant





## ALL PURPOSE - T-SHIRTS



| Recommended fabrics | Aircool 185gsm, Cotton Jersey 220gsm and 280gsm, Eyedroplet 180gsm, Microforce 160gsm |
|---------------------|---|

28" 30" 32"

**Product variations** 

Chest sizes (Inches)

Also available in ladies fit\*. V-neck. Sublimated version

For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. + Please note these sizes are subject to VA.T. § Ladies V.A.T. Start Point

For more details email **gforce@gymphlex.co.uk** 

24"

26"

22"



34" 36"§ 38"



40"+ 42"+ 44"+ 46"+ 48"+



50"+

# **GFORCE** T E A M W E A R **ALL PURPOSE – POLOSHIRTS** // POSC-CYCLONE // POSS-STRATA // POSM-METEOR POLOSHIRT POLOSHIRT POLOSHIRT // POSE-ECLIPSE // POSN-NEBULAR // POSF-FLARE POLOSHIRT POLOSHIRT POLOSHIRT

| Description          | Short s | sleeve, t | radition  | al collar | with 3   | button    | placket, | taped s          | side vent | s, mens | s (unise) | k fit) |      |      |      |
|----------------------|---------|-----------|-----------|-----------|----------|-----------|----------|------------------|-----------|---------|-----------|--------|------|------|------|
| Chest sizes (Inches) | 22"     | 24"       | 26"       | 28"       | 30"      | 32"       | 34"      | 36" <sup>§</sup> | 38"†      | 40"†    | 42"†      | 44"†   | 46"† | 48"† | 50"† |
| Recommended fabrics  | Aircool | 185gsr    | m, Cotto  | n Pique   | 220gs    | m, 300    | gsm, Ey  | vedrople         | t 180gs   | m, Micr | oforce 1  | L60gsm |      |      |      |
| Product variations   | Sublim  | ated ve   | rsion, qı | uartered  | l polosh | nirt over | leaf     |                  |           |         |           |        |      |      |      |

For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. + Please note these sizes are subject to VA.T. § Ladies V.A.T. Start Point





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For more details call **0116 255 6326** 

## ALL PURPOSE – POLOSHIRTS





Product variations

For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. + Please note these sizes are subject to VA.T. § Ladies V.A.T. Start Point

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Sublimated version



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## CORE COMPRESSION LAYERS







10



For more details call **0116 255 6326** 

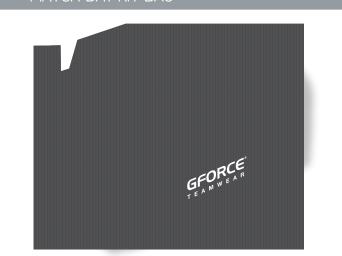


For more details email **gforce@gymphlex.co.uk** 

## ACCESSORIES/SIZE CHART

## GFORCE EAMWEA

#### // KIB1 MATCH DAY KIT BAG



Rubber base protectors, Internal wet kit compartment, large side pocket, double zipped end pockets, adjustable padded straps, double zips.

#### // NEB1 RUGBY PRO MATCH BALL GFORCE Super triple lamination,

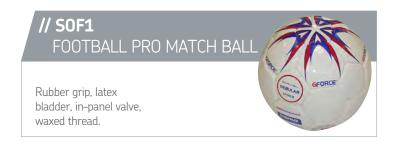
latex bladder, in-seam valve, waxed thread.



#### // BAP2 BACK PACK



Rubber base protectors, mobile phone pocket, side cargo mesh pockets, adjustable padded straps, peg and carry handle.



#### SIZE CHART

#### **Unisex** garment

| 3                       |              |              |              |               |                |                |     |      |    |      |    |      |     |      |      |
|-------------------------|--------------|--------------|--------------|---------------|----------------|----------------|-----|------|----|------|----|------|-----|------|------|
| Size                    | 3–4<br>years | 5–6<br>years | 7–8<br>years | 9-10<br>years | 11–12<br>years | 13–14<br>years | 2XS | XS   | S  | М    | L  | XL   | 2XL | 3XL  | 4XL  |
| Chest Inches            | 22           | 24           | 26           | 28            | 30             | 32             | 34  | 36   | 38 | 40   | 42 | 44   | 46  | 48   | 50   |
| Waist Inches            | 22           | 23           | 24           | 25            | 26             | 27             | 28  | 30   | 32 | 34   | 36 | 38   | 40  | 42   | 44   |
| Inside leg inches (Reg) | 15.5         | 18.5         | 20.5         | 23            | 25.5           | 28             | 29  | 29.5 | 30 | 31   | 32 | 32.5 | 33  | 34   | 34.5 |
| Neck size Inches        |              |              |              |               |                |                | 14  | 14.5 | 15 | 15.5 | 16 | 16.5 | 17  | 17.5 | 18   |

#### Ladies garment

| Size                    | 4  | 6    | 8  | 10   | 12   | 14 | 16   | 18 | 20 | 22   |
|-------------------------|----|------|----|------|------|----|------|----|----|------|
| Bust inches             | 26 | 28   | 30 | 32   | 34   | 36 | 38   | 40 | 42 | 44   |
| Waist inches            | 22 | 24   | 26 | 28   | 30   | 32 | 34   | 36 | 38 | 40   |
| Inside leg inches (Reg) | 29 | 29.5 | 30 | 30.5 | 31.5 | 32 | 32.5 | 33 | 34 | 34.5 |

#### Socks

| Size      | S    | М     | L    | XL  |
|-----------|------|-------|------|-----|
| Shoe size | 12-2 | 3-6.5 | 7–11 | 12+ |

For a full list of available colours, please see our colour chart on page 45. \*For a full list of products and variations please see our price list. + Please note these sizes are subject to V.A.T. § Ladies V.A.T. Start Point





| â.,     | S.           |             |  |                           |            |         |  |  |            |                           |              |                   |                     |                      |         |            | This c           |                   |               | num<br>ler<br>t at tin |                           |                            | olourwa                    | ay avai                     | /e<br>nation<br>lability   |              |  | D<br>Se |                             |   |                  |         | Unlimited<br>Colour<br>Combinations<br>Colours printed  |
|---------|--------------|-------------|--|---------------------------|------------|---------|--|--|------------|---------------------------|--------------|-------------------|---------------------|----------------------|---------|------------|------------------|-------------------|---------------|------------------------|---------------------------|----------------------------|----------------------------|-----------------------------|----------------------------|--------------|--|---------|-----------------------------|---|------------------|---------|---|
|         | or r<br>ford |             |  |                           |            |         |  |  |            |                           |              | lĉ                | J                   | -t                   |         |            | fabric<br>chose  | colour<br>n fabri | s. It is      | the cus<br>r to ore    | stomer<br>der, es         | s respo                    | onsibilit                  | v to as                     | k for s                    | watche       | s of m   | aterial | showir                      | na the  | αuality          | and co  | resent the actual<br>blour of their<br>Fabrics are subject<br>1250 05.15  |
| Thermax | Taslan 320D  | Taslan 110D | Subliphlex   | Peached Finish Microfibre | Nylon Sock | Moma    | Microforce+  | Microforce advance   | Microforce | Micro Fleece Light weight | Kit bag 450D | Mesh Heavy weight | Galera Heavy weight | Galera Medium weight | Eyemax  | Eyedroplet | Elastane (Nylon) | Elastane (Cotton) | Dobby Ripstop | Cotton Poly Jersey     | Cotton Pique Heavy weight | Cotton Pique Medium weight | Cotton Jersey Heavy weight | Cotton Jersey Medium weight | Cotton Jersey Light weight | Cotton Drill | Core+  | Core    | Brushed Fleece Heavy weight | Aquasub   | Anti Pill Fleece | Aircool | Fabric  |
| 290 gsm | 3200         | 110D        | 250 gsm  | 130 gsm                   | Nylon      | 135 gsm | 280 gsm  | 155 gsm  | 160 gsm    | 237 gsm                   | Nylon        | 220 gsm           | 270 gsm             | 220 gsm              | 120 gsm | 180 gsm    | 220 gsm          | 220 gsm           | 115 gsm       | 360 gsm                | 300 gsm                   | 220 gsm                    | 280 gsm                    | t 220 gsm                   | 180 gsm                    | 270 gsm      | 190 gsm  | 190 gsm | 330 gsm                     | 220 gsm   | 400 gsm          | 185 gsm | Version         Orange         Gold         Sunburst         Fluorescent         Yellow         Bottle         School         Bottle         Emerald         Clover Green |
|         |              |             | Premium Sublimation Fabric - Unlimited Colour Combinations |                           |            |         | Premium Sublimation Fabric - Unlimited Colour Combinations | Premium Sublimation Fabric - Unlimited Colour Combinations |            |                           |              |                   |                     |                      |         |            |                  |                   |               |                        |                           |                            |                            |                             |                            |              | Premium Sublimation Fabric - Unlimited Colour Combinations |         |                             | Premium Swimwear Fabric - Unlimited Colour Combinations |                  |         | Lime<br>Baby Pink<br>Bubblegum<br>Pink<br>Hot Pink<br>Red<br>Deep Red<br>Burgundy<br>Maroon<br>Purple<br>Chocolate<br>Turquoise<br>Pale Blue<br>Sky Blue                  |
|         |              |             | 2n   |                           |            |         | מר<br>2 ת  | מר<br>2 ת  |            |                           |              |                   |                     |                      |         |            |                  |                   |               |                        |                           |                            |                            |                             |                            |              | ns   |         |                             | G   |                  |         | Ocean Blue<br>Royal Blue<br>School<br>Royal<br>Sport Navy<br>School Navy<br>Cream<br>Charcoal<br>Grey<br>Dark Grey<br>Black<br>White                                      |

| Fabric   | Weight  | Suitable for<br>Sublimation | Description  |
|--|---------|-----------------------------|--|
| Aircool - 100% Polyester                               | 185 gsm | <                           | Advanced, fully treated, moisture wicking fine knit fabric.  |
| Anti Pill Fleece - 100% Polyester                      | 400 gsm |                             | Thick hardwearing durable non pill fleece.   |
| Aquasub - 80% Polyamide/20% Elastane                   | 220 gsm | <                           | Fits the shape of your body closely to allow a sleek silhouette for freedom of movement - Chlorine resistant.                                  |
| Brushed Fleece Heavy weight - 65% Polyester/35% Cotton | 330 gsm |                             | Thick, comfortable warm brushed fleece.  |
| Core - 90% Polyester/10% Elastane                      | 190 gsm | <                           | Compression fit with high wicking properties, regulates temperature control and recovery.  |
| Core+ - 80% Polyester/20% Elastane                     | 190 gsm | <                           | Advanced Compression fit with high wicking properties, regulates temperature control and recovery  |
| Cotton Drill - 100% Cotton                             | 270 gsm |                             | Highly durable quality drill fabric.   |
| Cotton Jersey Light weight - 100% Cotton               | 180 gsm |                             |  |
| Cotton Jersey Medium weight -100% Cotton               | 220 gsm |                             | A soft, traditional cotton jersey, available in three weights.   |
| Cotton Jersey Heavy weight - 100% Cotton               | 280 gsm |                             |  |
| Cotton Pique Medium weight - 100% Cotton               | 220 gsm |                             |  |
| Cotton Pique Heavy weight - 100% Cotton                | 300 gsm |                             | A traditional pique in a noneycomb knit available in two weights.  |
| Cotton Poly Jersey - 60% Cotton/40% Polyester          | 360 gsm |                             | A traditional knit with traditional moisture absorption.   |
| Dobby Ripstop - 100% Polyester                         | 115 gsm |                             | A woven combination mesh of Nylon strength cells that act as a wet weather protective layer.   |
| Elastane (Cotton) - 88% Cotton/12% Elastane            | 220 gsm |                             | Comfortable, supportive under garment fabric.  |
| Elastane (Nylon) - 95% Nylon/5% Elastane               | 220 gsm | <                           | Comfortable, supportive under garment fabric.  |
| Eyedroplet - 100% Polyester                            | 180 gsm | $\leq$                      | Breathe easy, temperature controlling fabric with visible perforations.  |
| Eyemax - 100% Polyester                                | 120 gsm | $\leq$                      | Moisture management fabric.  |
| Galera Medium weight - 100% Polyester                  | 220 gsm | <                           |  |
| Galera Heavy weight - 100% Polyester                   | 270 gsm | <                           | עפו אפיוופי, וימון שטמופע מעו מערפ זמט ור. אוויו אוראוויט ווטו פא גוומר (דיטוווטרפ מאסט שבוור) מאמוומעופ ווו נאט<br>אפו אפינוופי, וימון שטמובע |
| Heavy weight Mesh - 100% Polyester                     | 220 gsm | <                           | Incredible strength, a great temperature regulating panel insert or whole garment.   |
| Kit bag 450D - 100% Nylon                              | Nylon   |                             |  |
| Micro Fleece Light weight -100% Polyester              | 237 gsm |                             | Finer, lighter version of the Anti pill fleece.  |
| Microforce - 100% Polyester                            | 160 gsm | <                           | Durable, breathable and lightweight fabric, keeping muscles at their peak.   |
| Microforce advance - 100% Polyester                    | 155 gsm | <                           | Durable, breathable and light weight fabric. This advanced fabric is water repellent, and wind resistant.                                      |
| Microforce+ - 100% Polyester                           | 280 gsm | <                           | Durable, hardwearing and breathable fabric.  |
| Moma - 100% Polyester                                  | 135 gsm |                             | Lightweight with moisture management system.   |
| Nylon Sock   | Nylon   |                             | Knitted Nylon.   |
| Peached Finish Microfibre - 100% Polyester             | 130 gsm | <                           | Hardwearing but incredibly comfortable dry weather wind breaker.   |
| Subliphlex - 100% Polyester                            | 250 gsm | <                           | 4-way stretch, moisture management with wicking fibres to aid absorbency, ideal for sublimation.   |
| Taslan 110D - 100% Polyester                           | 110D    | <                           | A finally toy two through the factor of the transform the alamost available in two weights   |
| Taslan 320D - 100% Polyester                           | 320D    |                             | א וווובע הצעתובת תובמתומתוב ומתור תומר מוסרכי מוב אבפרבו חסונו תוב בובווובוור? מאמוומתוב זוו נאס אבולווי?                                      |
|  | 200     |                             | K-way stratch durable thormal with high wicking proportion   |

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